Work Order October-18-11 3:3		02	7.	*752	202*						Page 1
Item ID: D3 Revision ID:	3372-1		ÿ	Accept	*N900	040	100	ገ*	Setup Star	rt *N	S1*
Item Name: Ma	in Body								Sto	P *N	S2*
Start Date: 18/	/10/2011	Start Qty: 8.00	*8*		Cust Item I	D:					
Required Date: 04/ Reference:	/11/2011	Req'd Qty: 8.00	*8*		Customer:		**				
Approvals: Pr	rocess Plan:	M.L. J	Date: 1/ 1/0/1	& Tooling:	Da	ate:		]	Run 'Stai	* *N	R1*
	C:	·	Date:	SPC (Y/N):	Da Da	ate:			Sto		R2*
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revisi	ion Nbr .			<u> </u>					_	
D3372	Rev B										
*100 *100* Bandsaw Jeaspa Bandsaw	E	3AND SAW  Memo  Cut blank: 1	.500"x 3.000" x 4.450" l	0.00	K- 11/10,	125		8	Ø		
			·								
110	_			0.00							
*11 <b>\O</b> * HAAS 1	H	IAAS CNC VERTICAL	, MACHINING #1								·
HAAS CNC vertical mac	hine #1	<b>Memo</b> Machine D3 Identify as E Deburr	372-1 as per Folio FA496 3372-1	and Dwg D3372	11-11-18			<b>(</b>			
120	Q	C2- Inspect parts off m	achine FAI/FAIB	0.00 -				•			
*120* QC Quality Control		Memo		لا 0.00	- 11-11-18	;		8			

W/O:			W	ORK ORDER CHANG	GES						
DATE	STEP	PRO	CEDURE CH	ANGE	·	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
										j 31)	
				·							
	4							•			
Part No	:	PAR #:		egory:	_ NCR	: Yes I	No DQ	A:	_ Date: _		
	R	esolution:	Disposition	on:	QA:	N/C Clo	sed:		Date: _		
NCR:		V	WORK ORE	ER NON-CONFORMA	ANCE	(NCR	)				
DATE	STEP	Description of NC		Corrective Action Section	ion B	Sign &	Verific		Approval	Approval	
	J	Section A	Initial Chief Eng	Action Description Chief Eng		Date	Secti	on C	Chief Eng	QC Inspector	
•											

Work Orde		202		•	*752	PN2*							Page 2
Item ID: Revision ID:	D3372-1 Main Body				Accept	*N900	040	100	ገ*	Setup S	tart top		S1*
	18/10/2011	Start Qty: 8.00 Req'd Qty: 8.00		*8* *8*		Cust Item Customer:					•	···IN	S2*
Approvals:		in:			_ 0 _	Teacher and the	ate:		]		tart top	*N *N	R1* R2*
Sequence ID/ Work Center II 130 *130* QC Quality Control	)	Operation Description QC8- Inspect parts - secon	nd check		Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty		leject lumber	Insp. Stamp
*140 *140* HandFinish Hand Finishing		Chemical Conversion Coa	nt per QSI005	5 4.1	0.00				8xg	1/1	M,	L ti	1/4/18
*150 *150* Powdercoat Powder Coating	,45	Fire Red(Ref:4.3.5.10) per  Memo  ***Mask all h  START TIME  OVEN TEMP  FINISH TIME	noles and inte	3-4	0.00 0.00 ig hole*** 307				8x <i>y</i>	Y_M	J-J	LH,	HHQ (

	•									
W/O:			W	ORK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHA	ANGE	ı	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							······································			
				4 VA - 4						
Part No	:	PAR #:	Fault Cate	egory:	NCR:	Yes N	lo DQ/	<b>A:</b>	_ Date: _	
	R	esolution:	Disposition	on:	QA: N	I/C Clo	sed:		Date:	h
NCR:		•	WORK ORE	ER NON-CONFORM	IANCE (	NCR)				
DATE	STEP	Description of NC	1 241 - 1		ction B	Sign &		ation	Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		Date	Section	on C	Chief Eng	QC Inspector
								-		
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<b>Work Order ID 75202</b> October-18-11 3:30:50 PM				*752	202*		·			Page 3
Item ID: Revision ID: Item Name:	D3372-1 Main Body	D3372-1 Main Body		Accept	*N900	<b>೧</b> ೧*	Setup	Start Stop	*NS1* *NS2*	
Start Date: Required Date: Reference:	18/10/2011	Start Qty: 8.00 Req'd Qty: 8.00	*8* *8*		Cust Item I Customer:	D:				IND/
Approvals:	Process Pla	nn:	Date:	Tooling:	Da	ate:		Run	Start	*NR1*
	QC:		Date:	_ SPC (Y/N):	Da	ate:	<del></del>		Stop	*NR2*
Sequence ID/ Work Center II	)	Operation Description		Set Up/ Run Hours	Tool ID	Tool # Pla	an Accep	ot Rej Qty		Reject Insp. Number Stamp
160		QC3- Inspect Part Finish		0.00						-
*160* QC Quality Control		Мето		0.00			<u> </u>	BL	<u>  </u>	<u>'~}\$</u>
170		Identify as per dwg & Sto	ock Location: 43/	0.00						
*170* Packaging Packaging		Memo		0.00				-	CII	11/2 2 (2)
100		OCAL Final language	Wash Oaks Dalas							102
*180 *180* QC		QC21- Final Inspection -	Work Order Release	0.00				<del></del>	_ N I	11102

Quality Control

W/O:		-	WC	RK ORDER CHAN	GES					
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				<u> 3-</u>						
		-								
		·								
Part No		PAR #:	Fault Cate	gory:	NCR	: Yes	No DQ/	<b>\</b>	Date:	<u> </u>
		esolution:								
NCR:		,	WORK ORDI	ER NON-CONFORM	IANCE	(NCR	)			
DATE	CTED	Description of NC		Corrective Action Sec Action Description	ction B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector	
			·							
				***************************************						

### **Picklist Print**

October-18-11 3:30:54 PM

Work Order ID: 75202

\*75202\*

Parent Item:

D3372-1

\*D3372-1\*

Parent Item Name: Main Body

Start Date: 18/10/2011

**Required Date:** 04/11/2011

Page 1

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP A05.01.18New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	~	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B30000X01.5		Purchased	No			100	f	21.0080	0.375	3.157895	5		

## \*M6061T6B30000X01 500\*

6061-T6 Bar 3.00 x 1.50

Location	Loc Qty	Loc Code
MAT010	21.008	
109058	1.667	
114468	8.92	
<ul><li>117653</li></ul>	10.421	

\*\*

W/O:			W	ORK ORDE	R CHAN	GES					
DATE	STEP	PR	OCEDURE CH	ANGE	,		Ву	Date C	ity	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		·									
		er C			•						
-											
Part No	• •	PAR #:				NC	R: Yes N	lo DQA:_		Date: _	
	R	esolution:	Dispositi	on:		QA:	N/C Clo	sed:		_ Date: _	
NCR:			WORK ORE	DER NON-C	ONFORM	ANCE	(NCR)				
DATE	STEP	Description of NC		Corrective A	ction Sec	ction B		Verification	on	Approval	Approval
DAIL	SIEF	Section A	Initial Chief Eng	Action C	Description nief Eng		Sign & Date	Section C	;	Chief Eng	QC Inspector
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		·							2		
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DART AEROSPACE LTD	Work Order:	75202
Description: Main Body	Part Number:	D3372-1
Inspection Dwg: D3372 Rev: B		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing	Tolerance	Actual	Assent	Daisat	Method of	0
Dimension	Tolerance	Dimension	Accept	Reject	Inspection	Comments
Ø0.377	+0.005/-0.000	38%			voin JL3	
0.313	+/-0.010	,313			~	,
0.750	+/-0.010	.751			,	
1.375	+/-0.010	7.371		:		
2.938	+/-0.010	2.936				
2.200	+/-0.010	2,199	/			
4.31	+/-0.030	4.310				
1.50	+/-0.030	1.511				
Ø1.300	+0.005/-0.000	1.303				1000
1.400	+/-0.010	1.400				,
0.635	+0.010/-0.000	637	//			
0.750	+/-0.010	-418			3,	
0.200	+/-0.010	-205				
Ø0.750	+0.010/-0.000	152				
					,	
	·					

Measured by:	JL	Audited by:	orl	Prototype Approval:	N/A
Date:	11-10-26	Date:	u/u/ 18	Date:	N/A

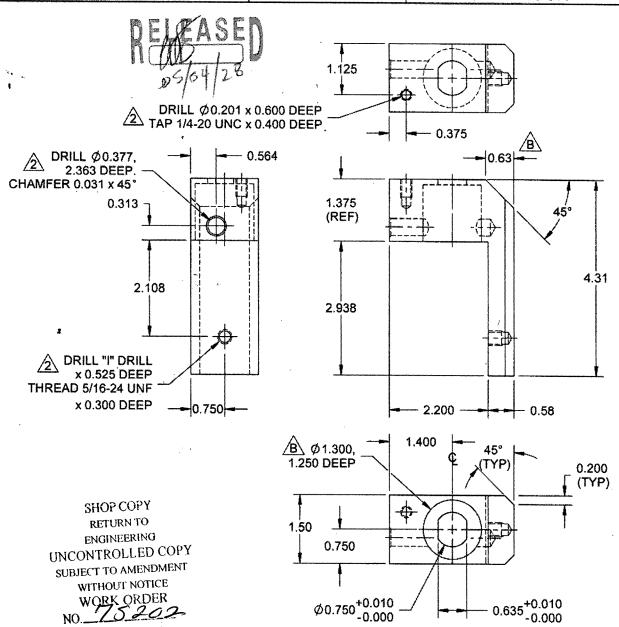
Re	ev	Date	Change	Revised by	Approved
F	4	05.04.26	New Issue	KJ/JLM 14	
E	3	08.09.09	Dimensions revised	KJ/DD	78



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### D3372-1 MAIN BODY

-0.000

#### NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
  (REF. DART SPEC. M6061T6B)
  2) COVER INSIDE HOLES PRIOR PAINTING
  3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
  5) ALL DIMENSIONS ARE IN INCHES
  6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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